



Dart Aerospace Ltd.
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646.3001
Job Sheet 184736



Part No: 646.3001

Job Qty: 5 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

5967

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea		10/31/18	0.00	0.00	Start Up Stores/Pkg-2	DAS 9-89	OCT 17 2018
110	Packaging	5 pcs		10/31/18	0.00	0.00	Packaging1-1	9-89	OCT 17 2018
120	Small Fab	5 pcs		10/31/18	0.00	5.49	Small Fab-1	9-89	OCT 26 2018
130	QC	5 pcs		10/31/18	0.00	0.00	QC5		OCT 26 2018
140	Packaging	5 pcs		10/31/18	0.00	0.00	Packaging3-1	CCK 023	OCT 30 2018
150	QC21-SA	5 Ea		10/31/18	0.00	0.00	QC21		9-89

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: M3858 exp. date: 03/20

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
9-89

OCT 30 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	5 Ea (1 ea)	90-Start up Operation	5063883X15088
646.3011	RH Half	5 Ea (1 ea)	90-Start up Operation	5088590
646.3012	Lower Guide	5 Ea (1 ea)	90-Start up Operation	5106404
646.3013	Blade	5 Ea (1 ea)	90-Start up Operation	5092104
646.3014	Blade	5 Ea (1 ea)	90-Start up Operation	5043526X350
646.3015	Blade	5 Ea (1 ea)	90-Start up Operation	5081382
MS21042L08	Nut	95 Ea (19 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	95 Ea (19 ea)	90-Start up Operation	5044235
NAS1149FN832P	Washer	190 Ea (38 ea)	90-Start up Operation	5100408

620x5/
94819x2



Container No: S119256



Part: 646.3001

Job No: 184736

Serial No/Batch: S119256

Revision:

Inspector:

Exp Date:

Instructions:

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646.3001

S119256

REV. N/C

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Date: 10/17/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	5	21	0
	646.3011	5	29	0
	646.3012	5	16	0
	646.3013	5	18	0
	646.3014	5	19	0
	646.3015	5	55	0
	MS21042L08	95	2,293	0
	MS27039-08-19	95	2,028	0
	NAS1149FN832P	190	3,393	0
Part Specifications				
Specifications could not be found.				

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